WEST

Generate Collection

L11: Entry 1 of 5

File: JPAB

Dec 9, 1997

PUB-NO: JP409315936A

DOCUMENT-IDENTIFIER: JP 09315936 A

TITLE: COSMETIC

PUBN-DATE: December 9, 1997

INVENTOR-INFORMATION:

NAME

COUNTRY

KURODA, AKIHIRO IMAZEKI, MASAFUMI

ASSIGNEE-INFORMATION:

NAME

COUNTRY

KANEBO LTD

N/A

APPL-NO: JP08157733 APPL-DATE: May 28, 1996

INT-CL (IPC): A61K 7/00; A61K 7/02

ABSTRACT:

PROBLEM TO BE SOLVED: To obtain a <u>cosmetic</u> excellent in wrinkle-hiding effect, touch feeling and makeup effect sustainability.

SOLUTION: This <u>cosmetic</u> contains a silicone paste prepared by kneading a silicone elastomer with a dimethylpolysiloxane 6-100cst in viscosity at 25°C by e.g. a roll mill, and, optionally, <u>powder</u>. The weight ratio of silicone elastomer/dimethylpolysiloxane/powder is pref. (1-55):(1-99):(0.5-40). The silicone elastomer, which is in the form of resin <u>powder</u> 0.1-20μm in average primary <u>particle size</u>, has three-dimensional crosslinked structure of silicone and has the properties of elastomer as <u>powder</u>, and its amount to be formulated is 1-100 pts.wt. based on 100 pts.wt. of this <u>cosmetic</u>. The <u>cosmetics</u> include <u>makeup cosmetics</u>, hair <u>cosmetics</u>, basic <u>cosmetics</u> and liquid <u>perfumes</u>.

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End of Result Set

Generate Collection

L11: Entry 5 of 5

File: JPAB

Apr 14, 1986

PUB-NO: JP361072709A

DOCUMENT-IDENTIFIER: JP 61072709 A

TITLE: COSMETIC

PUBN-DATE: April 14, 1986

INVENTOR-INFORMATION:

NAME

COUNTRY

IDE, RYOICHI KOBAYASHI, AKIRA

ASSIGNEE-INFORMATION:

NAME

COUNTRY

DENKI KAGAKU KOGYO KK

N/A

APPL-NO: JP59192659

APPL-DATE: September 17, 1984

US-CL-CURRENT: 424/69 INT-CL (IPC): A61K 7/02

ABSTRACT:

PURPOSE: To provide a <u>cosmetic</u> containing fused silica spheres having a specific <u>particle size</u> as an active component, spreadable smoothly and easily on the skin, free from the dermatic physiological problems such as removal of the sebum, dehydration, etc., giving durable <u>make-up</u>, and formable to a molded article having high strength.

CONSTITUTION: Fused silica spheres having the maximum particle diameter of ≤44μm and containing 0.05∼10wt% particles having diameter of ≤1μm, are used as the active component of the objective cosmetic. It can be used in the preparation of a make-up cosmetic such as pressed powder (solid face powder), stick foundation, etc., by melting the above active component with various materials such as liquid paraffin, lanolin, sorbitan fatty acid ester, preservative, perfumery, etc., and pressing the molten mixture with a mold. The amount of the fused silica particle in the cosmetic is usually l∼50wt%.

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T.1
     ANSWER 1 OF 5 CAPLUS COPYRIGHT 2001 ACS
ΑN
     2000:631834 CAPLUS
DΝ
     133:212931
TТ
     Cosmetic gels containing metal soap fine particles
IN
     Sato, Saori; Ishida, Misaki; Sawada, kohei
     Nippon Oil and Fats Co., Ltd., Japan
PΑ
     Jpn. Kokai Tokkyo Koho, 10 pp.
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
     ICM A61K007-00
TC
     ICS A61K007-48
CC
     62-4 (Essential Oils and Cosmetics)
FAN.CNT 1
     PATENT NO.
                     KIND
                           DATE
                                           APPLICATION NO.
                                                            DATE
     -----
                     ----
                            -----
                                           -----
PΙ
     JP 2000247828
                           20000912
                                           JP 1999-44317
                      A2
                                                            19990223
AB
     The invention relates to a cosmetic gel having improved extensibility
     without causing stickiness, moisturizing effect, storage stability, and
     wrinkle-masking effect, wherein the gel compn. contains metal soap
     fine particles having specified particle size
     distribution pattern 0.1-20, higher alc. 0.1-30, and water-sol.
     polymer 0.01-3 %. An eye gel contg. magnesium stearate fine particle
     having an av. particle size of 0.8 .mu.m and a specified particle
     distribution pattern 2, glycerin 2, dipropylene glycol 3, xanthan gum
0.3,
     carboxyvinyl polymer 0.7, and other ingredients and water q.s. to 100 %
     was prepd.
ST
     cosmetic gel metal soap fine particle
TΤ
     Polyoxyalkylenes, biological studies
     Soaps
     RL: BUU (Biological use, unclassified); BIOL (Biological study); USES
     (Uses)
        (cosmetic gels contg. metal soap fine particles and higher alcs. and
        water-sol. polymers)
ΙT
     Cosmetics
        (gels; cosmetic gels contg. metal soap fine particles and higher alcs.
        and water-sol. polymers)
IT
     Cosmetics
        (hand creams; cosmetic gels contg. metal soap fine particles and
higher
        alcs. and water-sol. polymers)
TΤ
     Alcohols, biological studies
     RL: BUU (Biological use, unclassified); BIOL (Biological study); USES
        (long-chain; cosmetic gels contg. metal soap fine particles and higher
        alcs. and water-sol. polymers)
TΤ
     Cosmetics
        (lotions; cosmetics contg. metal soap fine particles and higher alcs.
        and water-sol. polymers)
IT
     Polymers, biological studies
    RL: BUU (Biological use, unclassified); BIOL (Biological study); USES
     (Uses)
        (water-sol.; cosmetic gels contg. metal soap fine particles and higher
        alcs. and water-sol. polymers)
     56-81-5, Glycerin, biological studies 107-88-0, 1,3-Butylene glycol
TΤ
     557-04-0, Magnesium stearate 557-05-1, Zinc stearate 1592-23-0,
     Calcium stearate
                       9004-62-0, Natrosol
                                             11138-66-2, EchoqumT
     25265-71-8, Dipropylene glycol 25322-68-3, Polyethylene glycol
```

```
ANSWER 2 OF 5 CAPLUS COPYRIGHT 2001 ACS
L1
     2000:408793 CAPLUS
ΑN
     133:48730
DN
ΤI
     Solid powder cosmetic compositions containing metal soap fine particles
     Ishida, Misaki; Endo, Saori; Sawada, Kohei
ΙN
PA
     Nippon Oil and Fats Co., Ltd., Japan
SO
     Jpn. Kokai Tokkyo Koho, 8 pp.
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
IC
     ICM A61K007-02
CC
     62-4 (Essential Oils and Cosmetics)
FAN.CNT 1
     PATENT NO.
                      KIND DATE
                                           APPLICATION NO. DATE
PΙ
     JP 2000169342
                          20000620
                                           JP 1998-346397 19981207
                      A2
AR
     The invention relates to a solid powder cosmetic compn. providing
     long-lasting cosmetic effect and wrinkle-masking effect, wherein
     the compn. contains metal soap fine particles whose av. particle size and
     particle size distribution are specified. A
     powder foundation contg. magnesium stearate having av. particle size of
     0.8 .mu.m 30, nylon powder 10, talc 10, sericite 3.6, mica 15, kaolin 5,
     TiO2 10, TiO2-coated mica 3, red iron oxide 1, yellow iron oxide 3, black
     iron oxide 0.1, and other ingredients to 100 % was prepd.
     cosmetic powder metal soap fine particle; magnesium stearate fine
particle
     powder cosmetic
ΙT
     Cosmetics
        (eye shadows; solid powder cosmetic compns. contg. metal soap fine
        particles)
ΙT
     Cosmetics
        (foundations, powders; solid powder cosmetic compns. contg. metal soap
        fine particles)
ΙT
     Cosmetics
        (powders, body; solid powder cosmetic compns. contq. metal soap fine
        particles)
TΤ
     Cosmetics
        (solid powder cosmetic compns. contq. metal soap fine particles)
IT
     RL: BUU (Biological use, unclassified); BIOL (Biological study); USES
        (solid powder cosmetic compns. contg. metal soap fine particles)
     557-04-0, Magnesium stearate 557-05-1, Zinc stearate
                                                             1592-23-0,
     Calcium stearate
     RL: BUU (Biological use, unclassified); BIOL (Biological study); USES
     (Uses)
        (solid powder cosmetic compns. contg. metal soap fine particles)
```

76050-42-5, Carbopol 940
RL: BUU (Biological use, unclassified); BIOL (Biological study); USES (Uses)
 (cosmetic gels contg. metal soap fine particles and higher alcs. and water-sol. polymers)

Your wildcard search against 2000 terms has yielded the results below Search for additional matches among the next 2000 terms

Generate Collection

Search Results - Record(s) 1 through 7 of 7 returned.

☐ 1. Document ID: US 6200680 B1

L7: Entry 1 of 7 File: USPT

Mar 13, 2001

US-PAT-NO: 6200680

DOCUMENT-IDENTIFIER: US 6200680 B1

TITLE: Fine zinc oxide particles, process for producing the same, and use

thereof

DATE-ISSUED: March 13, 2001

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY Takeda; Mitsuo Osaka N/A N/A JPX Matsuda; Tatsuhito Hyogo N/A N/A JPX

 $\begin{array}{l} \text{US-CL-CURRENT: } \underline{428/402; } \underline{423/111, } \underline{423/622, } \underline{423/624, } \underline{423/625, } \underline{423/625, } \underline{423/99, } \underline{424/401}, \\ \underline{424/641, } \underline{424/642, } \underline{424/682, } \underline{428/403, } \underline{428/689}, \underline{428/700, } \underline{428/701, } \underline{428/701, } \underline{428/702}, \\ \underline{502/340, } \underline{502/341, } \underline{502/342, } \underline{502/343} \end{array}$

Full Title Citation Front Review Classification Date Reference Claims KMC Draw Desc Image

☑ 2. Document ID: US 6197282 B1

L7: Entry 2 of 7

File: USPT

Mar 6, 2001

US-PAT-NO: 6197282

DOCUMENT-IDENTIFIER: US 6197282 B1

TITLE: Fine ultraviolet screening particles, process for preparing the same,

and $\underline{\mathtt{cosmetic}}$ preparation

DATE-ISSUED: March 6, 2001

INVENTOR-INFORMATION:

NAME	CITY	STATE	ZIP CODE	COUNTRY
Oshima; Kentaro	Wakayama	N/A	N/A	JPX
Kozaki; Shunji	Wakayama	N/A	N/A	JPX
Imaizumi; Yoshinobu	Wakayama	N/A	N/A	JPX
Miyake; Toshio	Wakayama	N/A	N/A	JPX
Tsuto; Keiichi	Wakayama	N/A	N/A	JPX
Yamaki; Kazuhiro	Tokyo	N/A	N/A	JPX
Sugawara; Satoshi	Tokyo	N/A	N/A	JPX

US-CL-CURRENT: <u>424/59</u>; <u>424/401</u>, <u>424/69</u>

Full Title Citation Front Review Classification Date Reference Claims KMMC Draw Desc Image

3. Document ID: US 6110449 A

L7: Entry 3 of 7

File: USPT

Aug 29, 2000

US-PAT-NO: 6110449

DOCUMENT-IDENTIFIER: US 6110449 A

TITLE: Anhydrous antiperspirant cream compositions improved perfume longevity

DATE-ISSUED: August 29, 2000

INVENTOR-INFORMATION:

NAME	CITY	STATE	ZIP CODE	COUNTRY
Bacon; Dennis Ray	Milford	OH	N/A	N/A
Hollingshead; Judith Ann	Batavia	OH	N/A	N/A
Rizzi; George Peter	Cincinnati	ОН	N/A	N/A
Tremblay; Charles Raymond	Mason	ОН	N/A	N/A
Welch; Timothy James	Cincinnati	ОН	N/A	N/A

US-CL-CURRENT: 424/65; 422/5, 424/400, 424/401, 424/78.03, 512/1

Full Title Citation Front Review Classification Date Reference Claims KMC Draw Desc Image

☑ 4. Document ID: US 6090373 A

L7: Entry 4 of 7

File: USPT

Jul 18, 2000

Record List Display

US-PAT-NO: 6090373

DOCUMENT-IDENTIFIER: US 6090373 A

TITLE: Ultraviolet-screening composite particulate and process for the

production thereof

DATE-ISSUED: July 18, 2000

INVENTOR-INFORMATION:

NAME	CITY	STATE	ZIP CODE	COUNTRY
Oshima; Kentaro	Wakayama	N/A	N/A	JPX
Kozaki; Shunji	Wakayama	N/A	N/A	JPX
Imaizumi; Yoshinobu	Wakayama	N/A	N/A	JPX
Miyake; Toshio	Wakayama	N/A	N/A	JPX
Tsuto; Keiichi	Wakayama	N/A	N/A	JPX

US-CL-CURRENT: 424/59; 106/425, 106/436, 106/442, 424/401, 424/489, 424/490

Full Title Citation Front Review Classification Date Reference

KMMC Draw Desc Image

☐ 5. Document ID: US 6022561 A

L7: Entry 5 of 7

File: USPT

Feb 8, 2000

US-PAT-NO: 6022561

DOCUMENT-IDENTIFIER: US 6022561 A

TITLE: Bilayers preparations

DATE-ISSUED: February 8, 2000

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY Carlsson; Anders N/A Stockholm N/A SEX Herslof; Bengt Stockholm N/A N/A SEX Petrovic-Kallholm; Snezana N/A SEX Sp.ang.nga N/A

US-CL-CURRENT: 424/450; 424/401, 424/427, 424/430, 424/434, 424/436

Full Title Citation Front Review Classification Date Reference

KWIC Drawt Desc Image

☐ 6. Document ID: US 5690916 A

L7: Entry 6 of 7

File: USPT

Nov 25, 1997

US-PAT-NO: 5690916

DOCUMENT-IDENTIFIER: US 5690916 A

TITLE: Skin-color adjusting method, skin-color adjusting composition and

colored titanium oxide coated mica used therefor

DATE-ISSUED: November 25, 1997

INVENTOR-INFORMATION:

NAME	CITY	STATE	ZIP CODE	COUNTRY
Kimura; Asa	Yokohama	N/A	N/A	JPX
Tanaka; Toshihiro	Tokyo	N/A	N/A	JPX
Yoshida; Mari	Yokohama	N/A	N/A	JPX
Yagita; Yoshiaki	Yokohama	N/A	N/A	JPX

US-CL-CURRENT: $\underline{424}/\underline{59}$; $\underline{106}/\underline{418}$, $\underline{106}/\underline{428}$, $\underline{106}/\underline{436}$, $\underline{106}/\underline{439}$, $\underline{424}/\underline{400}$, $\underline{424}/\underline{401}$,

424/60

Full Title Citation Front Review Classification Date Reference

KWIC Draw Desc Image

☐ 7. Document ID: US 5160732 A

L7: Entry 7 of 7

File: USPT

Nov 3, 1992

US-PAT-NO: 5160732

DOCUMENT-IDENTIFIER: US 5160732 A

TITLE: Encapsulated aluminum and aluminum-zirconium compositions

DATE-ISSUED: November 3, 1992

INVENTOR-INFORMATION:

NAME. CITY STATE ZIP CODE COUNTRY Katsoulis; Dimitris E. Midland MΙ N/A N/A Conway; Lori J. Hope MΙ N/A N/A Schulz, Jr.; William J. Midland MΙ N/A N/A

US-CL-CURRENT: 424/68; 424/401, 424/47, 424/66, 424/DIG.5

Full Title Citation Front Review Classification Date Reference

KMC Draw, Desc Image

Generate Collection

Terms	Documents
(((424/401)!.CCLS.)) and (particle near5 distribution near5 size) and	
optical and cosmetic and silica and (spher\$ or microspher\$ or	7
microbead\$ or bead\$ or particle\$)	

Display

10 Documents, starting with Document: 7

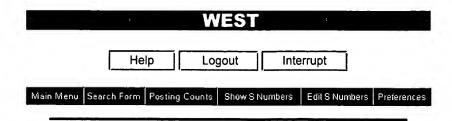
7

Record List Display

http://westbrs:8820/bin/gate.exe?f=TOC&...=di1hna.14&ref=7&dbname=USPT&ESNAME=CIT

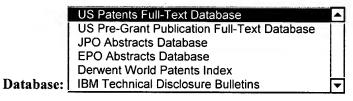
Display Format: CIT Change Format

5 of 5



Search Results -

Terms	Documents
(((424/401)!.CCLS.)) and (particle near5 distribution near5 size) and cosmetic and (silica	28
or mica) and (spher\$ or microspher\$ or microbead\$ or bead\$) and (particle near3 size)	



	(((424/401)!.CCLS.)) and (particle	^	
Refine Search:	(((424/401)!.CCLS.)) and (particle near5 distribution near5 size) and cosmetic and (silica or mica) and	V	Clear
			,

Search History

Today's Date: 8/26/2001

DB Name	Query	Hit Count	Set Name
USPT	(((424/401)!.CCLS.)) and (particle near5 distribution near5 size) and cosmetic and (silica or mica) and (spher\$ or microspher\$ or microbead\$ or bead\$) and (particle near3 size)	28	<u>L9</u>
USPT	(((424/401)!.CCLS.)) and (particle near5 distribution near5 size) and cosmetic and (silica or mica) and (spher\$ or microspher\$ or microbead\$ or bead\$)	28	<u>L8</u>
USPT	(((424/401)!.CCLS.)) and (particle near5 distribution near5 size) and optical and cosmetic and silica and (spher\$ or microspher\$ or microbead\$ or bead\$ or particle\$)	7	<u>L7</u>
USPT	(((424/401)!.CCLS.)) and (particle near5 distribution near5 size) and optical and cosmetic and silica and (lines or wrinkle\$)	2	<u>L6</u>
USPT	((424/401)!.CCLS.)	3027	<u>L5</u>
USPT	(particle near5 distribution near5 size) and optical and cosmetic and silica and (lines or wrinkle\$)	77	<u>L4</u>
USPT	(particle near5 distribution near5 size) and optical and cosmetic	253	<u>L3</u>
USPT	(particle near4 distribution near4 size) and optic and cosmetic	18	<u>L2</u>
USPT	(particle adj distribution adj size) and optical and cosmetic	1	L1

WEST

Generate Collection

L9: Entry 9 of 28 File: USPT

Dec 29, 1998

DOCUMENT-IDENTIFIER: US 5853711 A

TITLE: Water-in-oil emulsion cosmetic composition

ABPL:

A water-in-oil type emulsion cosmetic composition comprising a mixed powder of (A) an organopolysiloxane elastomer spherical powder having an average particle size of 2.0 to 5.0 .mu.m and a particle size distribution of 1 to 15 .mu.m and (B) a hydrophobic silica powder having an average particle size of not more than 0.2 .mu.m, wherein the weight ratio of (A) to (B) is 1:0.1 to 1:5, (C) an oil phase or (C') an oil phase containing at least 30% by weight, based upon the total oil phase component, of silicone oil, (D) an emulsifying agent having an HLB value of not more than 7, and (E) water, and, optionally, (F) a metallic soap or (G) an organically modified clay mineral.

BSPR:

The present invention relates to a water-in-oil type (i.e., "W/O" type) emulsion cosmetic composition (or a cosmetic composition in the form of a W/O type emulsion). More specifically, the present invention relates to a water-in-oil type emulsion cosmetic composition which does not increase the viscosity of the outer phase, which exhibits an excellent emulsion state, is free from changes due to temperature or the elapse of time, and further has a good spreadability (or slip) on the skin when applied thereto and has a fresh, excellent feeling in use.

BSPR:

In the past, water-in-oil type emulsion (or emulsified) cosmetic compositions having a high stability have been obtained by increasing the viscosity of the outer phase (i.e., oil phase) and mixing in solid and semisolid oil components. Thus, an oily and sticky feeling in use is resulted and the evaluation result as a cosmetic was low. However, emulsions containing relatively large amounts of an aqueous phase have been developed and the solid and semisolid oil components in the oil phase can be greatly reduced, as shown in, for example, the "water-in-oil type emulsifying agent composition" of Japanese Unexamined Patent Publication (Kokai) No. 53-21393 and the "water-in-oil type emulsion composition" of Japanese Unexamined Patent Publication (Kokai) No. 61-129033. However, even emulsion cosmetic compositions containing these emulsion compositions provided the high stability by increasing the viscosity of the outer phase in a similar manner, and therefore, the spreadability (or slip) at the time of application to the skin was poor and there was an insufficient feeling of freshness. Therefore, development has been desired of a water-in-oil type emulsion cosmetic composition having excellent stability, a good spreadability (or slip), and a freshness and good feeling in use even with a low viscosity of the outer phase.__

BSPR:

Accordingly, the objects of the present invention are to eliminate the above-mentioned problems in the prior art and to provide a water-in-oil type emulsion cosmetic composition having a good spreadability, a fresh feeling in use, and good stability.

BSPR:

In accordance with the first aspect of the present invention, there is

provided a water-in-oil type emulsion $\underline{\operatorname{cosmetic}}$ composition comprising a mixed powder of (A) an organopolysiloxane elastomer $\underline{\operatorname{spherical}}$ powder having an average $\underline{\operatorname{particle}}$ size of 2.0 to 5.0 .mu.m and a $\underline{\operatorname{particle}}$ size distribution of 1 to 15 .mu.m and (B) a hydrophobic $\underline{\operatorname{silica}}$ powder having an average $\underline{\operatorname{particle}}$ size of not more than 0.2 .mu.m, wherein the weight ratio of (A) to (B) is $\underline{\operatorname{1:0.1}}$ to 1:5, (C) an oil phase, (D) an emulsifying agent having an HLB value of not more than 7 and (E) water. The weight ratio of the mixed powder of (A)+(B) to the oil phase (C) is preferably 1:5 to 1:30 and the content of (A)+(B)+(C) is preferably 9.0 to 90.0% by weight, the content of the emulsifying agent having an HLB value of not more than 7 (D) is preferably 0.01 to 5.0% by weight, and the content of the water (E) is preferably 9.0 to 90.0% by weight.

BSPR:

In accordance with the second aspect of the present invention, there is also provided a water-in-oil type emulsion $\underline{\operatorname{cosmetic}}$ composition comprising a mixed powder of (A) an organopolysiloxane elastomer $\underline{\operatorname{spherical}}$ powder having an average $\underline{\operatorname{particle}}$ size of 2.0 to 5.0 .mu.m and a $\underline{\operatorname{particle}}$ size distribution of 1 to 15 .mu.m and (B) a hydrophobic $\underline{\operatorname{silica}}$ powder having an average $\underline{\operatorname{particle}}$ size of not more than 0.2 .mu.m, wherein the weight ratio of (A) to (B) is $\underline{\operatorname{1:0.1}}$ to 1:5, (C') an oil phase containing at least 30% by weight, based upon the total oil phase component, of silicone oil, (D) an emulsifying agent having an HLB value of not more than 7, and (E) water. The weight ratio of the mixed powder of (A)+(B) to the oil phase (C') is preferably 1:5 to 1:30, the content of (A)+(B)+(C') is 9.0 to 90.0% by weight, the content of the emulsifying agent (D) having an HLB value of not more than 7 is preferably 0.01 to 5.0% by weight, and the content of the water (E) is preferably 9.0 to 90.0% by weight.

BSPR:

In accordance with the third aspect of the present invention, there is further provided a water-in-oil type emulsion $\underline{\operatorname{cosmetic}}$ composition comprising a mixed powder of (A) an organopolysiloxane elastomer spherical powder having an average particle size of 2.0 to 5.0 .mu.m and a particle size distribution of 1 to 15 .mu.m and (B) a hydrophobic silica powder having an average particle size of not more than 0.2 .mu.m, wherein the weight ratio of (A) to (B) is $\overline{1:0.1}$ to 1:5, (C') an oil phase containing at least 30% by weight, based upon the total oil phase component, of silicone oil, (D) an emulsifying agent having an HLB value of not more than 7, (E) water, and (F) a metallic soap. The weight ratio of the mixed powder of (A)+(B) to the oil phase (C') is preferably 1:5 to 1:30, the content of (A)+(B)+(C') is preferably 4.0 to 90.0% by weight, the content of the emulsifying agent (D) having an HLB value of not more than 7 is 0.01 to 5.0% by weight, the content of the water (E) is 9.0 to 95.0% by weight and the content of the metallic soap (F) is 0.01 to 5.0% by weight, and the average particle size of the emulsion particles is preferably 1.0 to 10.0 .mu.m and the particle size distribution is 0.1 to 20 .mu.m.

BSPR

In accordance with the fourth aspect of the present invention, there is still further provided a water-in-oil type emulsion cosmetic composition comprising a mixed powder of (A) an organopolysiloxane elastomer_spherical powder having an average particle size of 2.0 to 5.0 .mu.m and a particle size distribution of 1 to 15 .mu.m and (B) a hydrophobic silica powder having an average particle size of not more than 0.2 .mu.m, wherein the weight ratio of (A) to (B) is 1:0.1 to 1:5, (C') an oil phase containing at least 30% by weight, based upon the total oil phase component, of silicone oil, (D) an emulsifying agent having an HLB value of not more than 7, (E) water, and (G) an organically modified clay mineral. The weight ratio of the mixed powder of (A)+(B) to the oil phase (C') is preferably 1:4 to 1:40, the content of (A)+(B)+(C') is preferably 4.0 to 90.0% by weight, the content of the emulsifying agent (D) having an HLB value of not more than 7 is preferably 0.01 to 5.0% by weight, the content of the water (E) is preferably 9.0 to 95.0% by weight, the content of the organically modified clay mineral (G) is preferably 0.01 to 5.0% by weight, the average particle size of the emulsion particles is preferably 1.0 to 20.0 .mu.m and the particle size distribution

is preferably 0.1 to 30 .mu.m.

RSPR .

The present invention was made in consideration of the above-mentioned problems in the prior art. The present inventors engaged in repeated in-depth studies and, as a result, found that by using a mixed powder of a powder having a high oil absorption and a powder having a different particle size combined in a specific ratio of weight and by using a metallic soap as an emulsifying adjuvant they could obtain a water-in-oil type emulsion with a good spreadability, a fresh feeling in use, and stability, whereby the present invention has been completed.

BSPR:

The organopolysiloxane elastomer in the form of a <u>spherical</u> powder having an average <u>particle size of 2.0 to 5.0 .mu.m and a particle size distribution</u> of 1 to 15 .mu.m usable as the component (A) of the present invention are given, in detail, in Japanese Examined Patent Publication (Kokoku) No. 4-66446, Japanese Unexamined Patent Publication (Kokoku) No. 2-243612, and Japanese Examined Patent Publication (Kokoku) No. 4-17162. As commercially available products, for example, Torayfil E-505C and Torayfil E-506C (brandnames of Toray-Dow Corning Silicone Co.) may be mentioned.

BSPR:

The hydrophobic <u>silica</u> powder having the average <u>particle size</u> of not more than 0.2 .mu.m usable, as the component (B) of the present invention, is one having the trimethylsilylated or dimethylsilylated hydrophilic hydroxy groups on the surface thereof. More specifically, among trimethylsilylated <u>silica</u> powders, AEROSIL R813 (brandname of Nippon Aerosil Co.) and, among dimethylsilylated <u>silica</u> powders, AEROSIL R972 and R974 (brandnames of Nippon Aerosil Co.) etc., <u>may be mentioned</u>.

BSPR:

Examples of the silicone oil mixed in the present W/O type emulsion cosmetic composition are methylpolysiloxane, methylphenylpolysiloxane, cyclic dimethylpolysiloxane (e.g., octamethylcyclotetrasiloxane, tetramethyltetrahydrogenpolysiloxane, dodecamethylcyclohexasiloxane), methylhydrogenpolysiloxane, decamethylpolysiloxane, dimethylpolysiloxane, highly polymerized methylpolysiloxane, amino acid modified silicone, etc. These silicone oils are mixed, when used, into the total oil phase in an amount of preferably at least 30% by weight. When an amount of the silicone oil is less than 30% by weight, a fresh feeling in use cannot be desirably improved.

BSPR:

In the water-in-oil type emulsion according to the third aspect of the present invention, a fresh feeling in use is given by adjusting the size of the emulsion particles to an average particle size of preferably 1.0 to 20.0 .mu.m and a particle size distribution of preferably 0.1 to 30.0 .mu.m, preferably an average particle size of 1.0 to 10.0 .mu.m and a particle size distribution of 1.0 to 20.0 .mu.m. When the size of the emulsion particles is more than 20 .mu.m, an extremely fresh feeling in use can be obtained, but the stability easily deteriorates along with time, while when less than 0.1 .mu.m, it is difficult to obtain a fresh feeling in use.

BSPR:

The clay minerals to be modified include, for example, natural or synthetic (i.e., the OH group is substituted with fluorine) montmorillonites such as montmorillonite, saponite and hectorite (e.g., commercially available products such as Veegum, Kunipia, Laponite, etc.,) and synthetic mica such as sodium silicic mica, sodium or lithium teniorite (e.g., commercially available products such as Dimonite available from Topy Kogyo K.K.).

BSPR:

The organically modified montmorillonite clay minerals may be used in an amount of preferably 0.01 to 1.0% by weight, more preferably 0.05 to 0.5% by

weight, based upon the total amount of the O/W type emulsion $\underline{\operatorname{cosmetic}}$ composition of the present invention. When the amount is less than 0.01% by weight, the intended sufficient stability is not easy to obtain, whereas when more than 1.0% by weight, the stability or useability is likely to be impaired.

BSPR:

The water-in-oil type emulsion of the present invention has the microstructure of ultrafine particles of hydrophobic \underline{silica} powder and organopolysiloxane elastomer $\underline{spherical}$ powder with emulsion particles stabilized by the powder of the emulsifying adjuvant metallic soap. When the emulsion is spread on the skin, the powder around the emulsion particles repels moisture, and therefore, the spreadability (or slip) on the skin can give an extremely good feeling in use.

DEPR

The formulations listed in Tables I-1 to I-2 were used to prepare emulsions which were evaluated as to their feeling in use and the stability of the emulsions. The results are shown in Table I-3. Note that, as the organopolysiloxane elastomer spherical powder, Torayfil E-505C was used.

DEPR:

The formulations listed in Table II-1 and Table II-2 were used to prepare emulsions which were evaluated as to their feeling in use and the stability of the emulsions. The results are shown in Table II-3. Note that as the organopolysiloxane elastomer $\frac{\text{spherical}}{\text{powder}}$ powder, use was made of Torayfil E-505C.

DEPR:

The formulations listed in Table III-1 and Table III-2 were used to prepare emulsions which were evaluated as to their feeling in use and the stability of the emulsions. Further, the average particle size and particle size distribution of the emulsion particles were measured. The results are shown in Table III-3. Note that, as the organopolysiloxane elastomer spherical powder, Torayfil E-505C was used.

DEPR

The formulations listed in Table IV-1 and Table IV-2 were used to prepare emulsions which were evaluated as to their feeling in use and the stability of the emulsions. Further, the average particle size and distribution of particle size of the emulsion particles were measured. The results are shown in Table IV-3 and Table IV-4. Note that as the organopolysiloxane elastomer spherical powder, use was made of Torayfil E-506C.

DETL:

DETL:

TABLE I-2

Comparative Example Component (%) I-1 I-2 I-3 I-4 I-5 I-6 I-7 I-8

Organopolysiloxane -- -- 7.0 3.0 -- -- 2.0 0.3 elastomer spherical powder Dimethylsilylated silica -- -- 6.0 2.0 0.1 2.0 powder Glycerol isostearate 3.0 $3.\overline{0\ 3.0\ 3.0\ 3.0\ 3.0\ 3.0\ 3.0\ (HLB = 4)}$ Monosodium 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 L-glutamate Purified water Balance Dipropylene glycol 10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0 Bentone 38 -- 2.0 -- -- -- --DETL: _ Example Component (%) II-1 TABLE II-1 II-2 II-3 II-4 Squalane 5.0 5.0 5.0 5.0 Isopropyl myristate 5.0 5.0 5.0 5.0 Cetyl 2-ethylhexanoate 5.0 5.0 5.0 5.0 Decamethylcyclopentasiloxane 10.0 5.0 5.0 Dimethylpolysiloxane 5.0 10.0 10.0 10.0 Organopolysiloxane elastomer 3.0 3.5 3.5 0.2 spherical powder Dimethylsilylated silica 1.0 0.5 3.0 0.7 powder Glycerol isostearate (HLB = 4) 3.0 3.0 3.0 Monosodium L-glutamate 1.0 1.0 1.0 Purified water Balance Dipropylene glycol 10.0 10.0 10.0 10.0 DETL: Comparative Example TABLE II-2 Component (%) II-1 II-2 II-3 II-4 II-5 II-6 Squalane 10.0 10.0 10.0 10.0 5.0 5.0 Isopropyl myristate 10.0 10.0 10.0 10.0 5.0 5.0 Cetyl 2-ethylhexanoate 10.0 10.0 5.0 5.0 5.0 5.0 Decamethylcyclopenta -- -- -- 10.0 10.0 siloxane Dimethylpolysiloxane -- -- 5.0 5.0 5.0 Organopolysiloxane 3.0 3.0 3.0 2.0 0.3 elastomer spherical powder Dimethylsilylated silica 1.0 0.1 1.0 0.1 0.1 2.0 powder Glycerol isostearate 3.0 3.0 3.0 3.0 $\overline{3.0}$ (HLB = 4) Monosodium L-glutamate 1.0 1.0 1.0 1.0 1.0 Purified water Balance Dipropylene glycol 10.0 10.0 10.0 10.0 10.0 10.0 DETL: TABLE III-1 Examples Component (%) III-1 III-2 III-3 III-4 III-5 III-6 Squalane 5.0 4.0 5.0 5.0 5.0 4.0 Isopropyl myristate 5.0 4.0 5.0 2.0 5.0 $\overline{4}$.0 Cetyl 2-ethylhexanoate 5.0 1.0 5.0 8.0 5.0 1.0 Decamethylcyclopenta- 10.0 5.0 5.0 5.0 10.0 5.0 siloxane Methylphenylpolysiloxane 5.0 10.0 10.0 10.0 5.0 10.0 Organopolysiloxane elastomer 3.0 3.5 0.8 3.5 3.0 3.5 spherical powder Dimethylsilylated silica 1.0 0.5 0.8 0.5 1.0 0.5 powder Glycerol isostearate $0.5\ 1.0\ 1.0\ 1.0\ 0.1\ 0.5\ (HLB = 4)$ Zinc stearate $3.0\ 2.0\ 5.0\ 0.01\ 3.0\ 10.0$ Monosodium L-glutamate 1.0 1.0 1.0 1.0 1.0 1.0 Purified water Bal. Bal. Bal. Bal. Bal. Bal. Dipropylene glycol 10.0 10.0 10.0 10.0 10.0 10.0 DETL: TABLE III-2 Comparative Examples Component (%) III-1 III-2 Squalane 5.0 4.0 Isopropyl myristate 5.0 4.0 Cetyl 2-ethylhexanoate 5.0 1.0 Decamethylcyclopentasiloxane 10.0 5.0 Methylphenylpolysiloxane 5.0 10.0 Organopolysiloxane elastomer 3.0 3.5 spherical powder Dimethylsilylated silica 1.0 0.5 powder Glycerol isostearate ($\overline{\text{HLB}} = 4$) 1.0 2.0 Zinc stearate -- --Monosodium L-glutamate 1.0 1.0 Purified water Bal. Bal. Dipropylene glycol 10.0 10.0 DETL: _ Example Component (%) IV-1 TABLE IV-1 IV-2 IV-3 IV-4 IV-5 IV-6 Squalane 5.0% 4.0% 5.0% 5.0% 5.0% 4.0% Isopropyl myristate 5.0 4.0 5.0 2.0 5.0 4.0 Cetyl 2-ethylhexanoate 5.0 1.0 5.0 8.0 5.0 1.0 Decamethylcyclopenta- 10.0 5.0 5.0 5.0 10.0 15.0 siloxane Methylpolysiloxane 5.0 5.0 5.0 5.0 5.0 5.0 Organopolysiloxane elastomer 3.0 0.5 0.8 2.5 2.5 2.5 spherical powder Dimethylsilylated silica 1.0 2.0 0.8 0.5 0.5 0.5 powder Glycerol isostearate 0.5 1.0 1.0 0.3 0.5 (HLB = 4) Organically modified clay 0.07 0.7 1.0 0.01

0.1 1.0 minerals Sodium lactate 1.0 1.0 1.0 1.0 1.0 1.0 Purified water Balance

Dipropylene glycol 10.0 10.0 10.0 10.0 10.0 10.0

DETL: TABLE IV-2 Component (%) IV-1*.sup.1 IV-2 IV-3 IV-4 Squala:	Comparative Examples
Component (%) IV-1*.sup.1 IV-2 IV-3 IV-4	
Squala:	ne 5.0% 4.0% 5.0% 5.0% Isopropyl
myristate 5.0 4.0 5.0 2.0 Cetyl 2-ethylhexano. Decamethylcyclopentasiloxane 10.0 5.0 5.0 5.0 Organopolysiloxane elastomer spherical 3.	Methylpolysiloxane 5.0 5.0 5.0
Dimethylsilylated silica powder 1.0 0.5 1.0 0	5.5 5.0 5.5 powder
1.0 1.0 1.0 Organically modified clay min	orals 0 005 2 0 Sodium
lactate 1.0 1.0 1.0 1.0 Purified water Balance	e Dipropulere glucol 10 0 10 0
10.0 10.0	*.sup.1: Reference Example
10.0 10.0	
DETL:	
TABLE IV-3 IV-3 IV-4 IV-5 IV-6 Spreadability .circleincirclecircleincircle	Example Evaluation IV-1 IV-2
IV-3 IV-4 IV-5 IV-6	Feeling of Use
Spreadability .circleincirclecircleincircle	ecircleincircle.
.circleincirclesmallcirclecircleincircle	e. on skin Stickiness
.circleincirclecircleincirclecircleinci	
.circleincirclecircleincircle. Refreshing	.circleincirclecircleincircle.
.circleincirclecircleincirclesmallcircle	
Emulsion particle (.mu.) Ave. particle 1-5 1-	10 1-5 1-5 1-2 5-30 diameter
Particle size 0.1-15 0.1-20 0.1-15 0.1-20 0.1	-10 1-50 dist. O.degree. C.
.circleincirclecircleincirclecircleinci	
.circleincirclesmallcircle. Room tempci	
.circleincirclecircleincirclecircleinci	
Ccircleincirclecircleincirclecirclei	ncirclecircleincircle.
.smallcirclesmallcircle. 50.degree. Cci	rcleincirclecircleincircle.
.circleincirclecircleincirclesmallcircle	esmallcircle.
<u> </u>	
DETL:	
DETL: TABLE IV-4 Evaluation IV-1 IV-2 IV-3 IV-4 of Use Spreadability .circleincirclecircle	Comparative Evample
Evaluation IV-1 IV-2 IV-3 IV-4	Feeling
of Use Spreadability .circleincirclecircle	incircle, circleincircle
.DELTA. on skin Stickiness .circleincircle	circleincirclecircleincircle.
.smallcircle. Refreshing feeling .circleincirc	clecircleincircle.
.circleincirclesmallcircle. Emulsion partic	
1-10 5-20 0.1-2 diameter Particle size 0.1-30	0.1-30 0.1-40 0.1-10 dist.
O.degree. Csmallcirclecircleincircle	circleincirclecircleincircle.
Room tempsmallcirclesmallcirclecircle	
37.degree. CDELTADELTADELTA.	50.degree. CDELTADELTA.
.DELTADELTA.	-
CLPR:	
1. A water-in-oil emulsion cosmetic composition	on comprising a mixed powder of
(A) an organopolysiloxane elastomer spherical	powder having an average
particle size of 2.0 to 5.0 .mu.m and a particle	
.mu.m and (B) a hydrophobic silica powder hav	ing trimethylsilylated or
dimethylsilylated hydroxy groups on the surface	ce thereof and having an average
particle size of not more than 2.0 .mu.m, when	rein the weight ratio of (A) and
(B) is 1:0.1 to 1:5, (C) an oil phase, (D) an	emulsitying agent having an HLB
value of not more than 7 and (E) water.	

CLPR

2. A water-in-oil emulsion cosmetic composition as claimed in claim 1, wherein the weight ratio of the mixed powder of (A)+(B) to the oil phase (C) is 1:5 to 1:30.

CLPR:

3. A water-in-oil emulsion cosmetic composition as claimed in claim 2, wherein the content of (A)+(B)+(C) is 9.0 to 90.0% by weight, the content of the emulsifying agent having an HLB value of not more than 7 (D) is 0.01 to 5.0% by weight, and the content of the water (E) is 9.0 to 90.0% by weight.

CLPR:

4. A water-in-oil emulsion <u>cosmetic</u> composition comprising a mixed powder of (A) an organopolysiloxane elastomer <u>spherical</u> powder having an average <u>particle size</u> of 2.0 to 5.0 .mu.m and a size distribution of 1 to 15 .mu.m and (B) a hydrophobic particle <u>silica</u> powder having trimethylsilylated or dimethylsilylated hydroxy groups on the surface there of and having an average <u>particle size</u> of not more than 0.2 .mu.m, wherein the weight ratio of (A) to (B) is 1:0.1 to 1:5, (C') an oil phase containing at least 30% by weight, based upon the total oil phase component, of silicone oil, (D) an emulsifying agent having an HLB value of not more than 7, and (E) water.

CLPR:

5. A water-in-oil emulsion $\underline{\text{cosmetic}}$ composition as claimed in claim 4, wherein the weight ratio of the mixed powder of (A)+(B) to the oil phase (C') is 1:5 to 1:30.

CLPR:

6. A water-in-oil emulsion <u>cosmetic</u> composition as claimed in claim 5, wherein the content of (A)+(B)+(C') is 9.0 to 90.0% by weight, the content of the emulsifying agent (D) having an HLB value of not more than 7 is 0.01 to 5.0% by weight, and the content of the water (E) is 9.0 to 90.0% by weight.

CLPR:

7. A water-in-oil emulsion cosmetic composition comprising a mixed powder of (A) an organopolysiloxane elastomer spherical powder having an average particle size of 2.0 to 5.0 .mu.m and a particle size distribution of 1 to 15 .mu.m and (B) a hydrophobic silica powder having trimethylsilylated or dimethylsilylated hydroxy groups on the surface there of and having an average particle size of not more than 0.2 .mu.m, wherein the weight ratio of (A) to (B) is 1:0.1 to 1:5, (C') an oil phase containing at least 30% by weight, based upon the total oil phase component, of silicone oil, (D) an emulsifying agent having an HLB value of not more than 7, (E) water, and (F) a metallic soap.

CLPR:

8. A water-in-oil emulsion $\underline{\operatorname{cosmetic}}$ composition as claimed in claim 7, wherein the weight ratio of the mixed powder of (A)+(B) to the oil phase (C') is 1:5 to 1:30.

CL.PR

9. A water-in-oil emulsion $\underline{\text{cosmetic}}$ composition as claimed in claim 8, wherein the content of (A)+(B)+(C') is 4.0 to 90.0% by weight, the content of the emulsifying agent (D) having an HLB value of not more than 7 is 0.01 to 5.0% by weight, the content of the water (E) is 9.0 to 95.0% by weight and the content of the metallic soap (F) is 0.01 to 5.0% by weight.

CLPR:

10. A water-in-oil emulsion cosmetic composition as claimed in claim 7, wherein the average particle size of the emulsion particles is 1.0 to 10.0 .mu.m and the particle size distribution is 0.1 to 20 .mu.m.

CLPR:

11. A water-in-oil emulsion cosmetic composition comprising a mixed powder of (A) an organopolysiloxane elastomer spherical powder having an average particle size of 2.0 to 5.0 .mu.m and a particle size distribution of 1 to 15 .mu.m and (B) a hydrophobic silica powder having trimethylsilylated or dimethylsilylated hydroxy groups on the surface there of and having an average particle size of not more than 0.2 .mu.m, wherein the weight ratio of (A) to (B) is 1:0.1 to 1:5, (C') an oil phase containing at least 30% by weight, based upon the total oil phase component, of silicone oil, (D) an emulsifying agent having an HLB value of not more than 7, (E) water, and (G) an organically modified clay mineral.

CLPR

12. A water-in-oil emulsion cosmetic composition as claimed in claim 11,

wherein the weight ratio of the mixed powder of (A)+(B) to the oil phase (C') is 1:4 to 1:40.

CLPR:

13. A water-in-oil emulsion cosmetic composition as claimed in claim 12, wherein the content of $(A)+(\overline{B})+(C')$ is 4.0 to 90.0% by weight, the content of the emulsifying agent (D) having an HLB value of not more than 7 is 0.01 to 5.0% by weight, the content of the water (E) is 9.0 to 95.0% by weight and the content of the organically modified clay mineral (G) is 0.01 to 5.0% by weight.

CLPR:

14. A water-in-oil emulsion cosmetic composition as claimed in claim 11, wherein the average particle size of the emulsion particles is 1.0 to 20.0 .mu.m and the particle size distribution is 0.1 to 30 .mu.m.

CCXR: 424/401

ORPL:

Abstract of JPA-2-243612, Cosmetic, 128 C 788.

ORPL

Abstract of JPA-61-194009, Makeup Cosmetic, 74 C 398.

ORPL

Abstract of JPA-63-313710, Face Cleaning Cosmetic, 166 C 585.